



# Bergamid™ B700 G25 H

## Polyamide 6

### Key Characteristics

General		
Material Status	• Commercial: Active	
Regional Availability	• Africa & Middle East • Europe • Asia Pacific • North America	
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight	
Features	• Heat Stabilized	
RoHS Compliance	• RoHS Compliant	
UL File Number	• QMFZ2.E76261	
Forms	• Pellets	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density <sup>2</sup>	1.32 g/cm <sup>3</sup>	1.32 g/cm <sup>3</sup>	DIN 53479
K-Value <sup>3</sup>	74.0 to 78.0	74.0 to 78.0	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	1.16E+6 psi	8000 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	23200 psi	160 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	3.5 %	3.5 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/A
-22°F (-30°C)	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	
73°F (23°C)	5.7 ft·lb/in <sup>2</sup>	12 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179
-22°F (-30°C)	36 ft·lb/in <sup>2</sup>	75 kJ/m <sup>2</sup>	
73°F (23°C)	38 ft·lb/in <sup>2</sup>	80 kJ/m <sup>2</sup>	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/B
66 psi (0.45 MPa), Unannealed	428 °F	220 °C	
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	410 °F	210 °C	
Maximum Use Temperature			IEC 60216
-- <sup>4</sup>	248 °F	120 °C	
Short Time	374 °F	190 °C	
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	IEC 60093
Volume Resistivity	> 1.0E+14 ohms·cm	> 1.0E+14 ohms·cm	IEC 60093
Electric Strength	2000 V/mil	80 kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.70	3.70	IEC 60250
Comparative Tracking Index (Solution A)	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			Internal Method
0.03 to 0.12 in (0.8 to 3.0 mm), ALL	HB	HB	

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Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Glow Wire Flammability Index 0.02 to 0.12 in (0.4 to 3.0 mm)	1200 °F	650 °C	IEC 60695-2-12
Glow Wire Ignition Temperature 0.02 to 0.12 in (0.4 to 3.0 mm)	1250 °F	675 °C	IEC 60695-2-13

**Notes**<sup>1</sup> Typical values are not to be construed as specifications.<sup>2</sup> ±0.03 g/cm<sup>3</sup><sup>3</sup> 96% H<sub>2</sub>SO<sub>4</sub><sup>4</sup> Continuous (GTP 50% Tensile)**CONTACT INFORMATION****Americas**United States - Avon Lake  
+1 440 930 1000United States - McHenry  
+1 815 385 8500**Asia**China - Guangzhou  
+86 20 8732 7260China - Shenzhen  
+86 755 2969 2888China - Suzhou  
+86 512 6823 24 38China - Suzhou  
+86 512 6265 2600Hong Kong -  
+852 2690 5332Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849**Europe**Germany - Gaggenau  
+49 7225 6802 0Spain - Barbastro (Huesca)  
+34 974 310 314*Beyond Polymers.**Better Business Solutions.™*

www.polyone.com

**PolyOne Americas**33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE**PolyOne Asia**No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188**PolyOne Europe**6 Giallewee  
+352 269 050 35

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